

1756 oa16 wiring diagram

Decoding the 1756-OA16 Wiring Diagram: Challenges, Opportunities, and Best Practices

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Keyword: 1756-OA16 wiring diagram

Abstract: This article provides a comprehensive examination of the Allen-Bradley 1756-OA16 analog input module wiring diagram. We will delve into the complexities of its configuration, highlighting potential challenges and offering practical solutions for efficient and safe implementation. The discussion will cover best practices, troubleshooting techniques, and the opportunities presented by utilizing this crucial component in industrial automation systems.

1. Introduction to the 1756-OA16 Analog Input Module

The Allen-Bradley 1756-OA16 is a vital component in many industrial automation systems. This analog input module allows Programmable Logic Controllers (PLCs), specifically those within the Rockwell Automation ControlLogix platform, to read and process analog signals from various sensors and

transducers. Understanding the 1756-OA16 wiring diagram is crucial for seamless integration and reliable operation. This module, with its capacity for 16 channels, offers a scalable solution for a wide range of applications, from temperature monitoring and pressure sensing to flow rate measurement and level detection. However, the complexity of its wiring and configuration necessitates a thorough understanding of its functionality and potential pitfalls.

1. Deciphering the 1756-OA16 Wiring Diagram: A Step-by-Step Guide

The 1756-OA16 wiring diagram can appear daunting at first glance. It depicts the intricate connections between the module's terminals, the PLC backplane, and the external analog signals. The diagram typically includes:

Power Supply Connections: Correctly connecting the power supply is paramount. Incorrect voltage or polarity can damage the module. The 1756-OA16 wiring diagram clearly shows the terminals for +24VDC and ground.

Signal Input Terminals: Each of the 16 analog input channels has dedicated terminals for connecting the signal wires. Understanding the signal type (e.g., 4-20mA, 0-10V) is critical for proper wiring. The 1756-OA16 wiring diagram specifies the terminal assignments for each channel.

Common/Ground Connections: Proper grounding is essential for eliminating noise and ensuring accurate signal readings. The diagram clearly illustrates the ground connections.

Backplane Connections: The module connects to the PLC backplane via a specific connector. The 1756-OA16 wiring diagram shows the pinouts and connection details for establishing communication with the PLC.

Navigating the 1756-OA16 wiring diagram requires meticulous attention to detail. Even a minor error can lead to malfunctions or equipment damage.

1. Challenges in Wiring the 1756-OA16

Several challenges can arise during the wiring process:

Signal Noise and Interference: Analog signals are susceptible to noise from various sources. Improper grounding or shielding can introduce errors in the readings.

Signal Compatibility: Ensuring compatibility between the sensor output and the module's input range is vital. Mismatched signal ranges can lead to inaccurate measurements or damage to the module.

Wiring Errors: Incorrect wiring is a common source of problems. A single misplaced wire can disrupt the entire system.

Grounding Issues: Poor grounding can lead to signal noise, inaccurate readings, and potential safety hazards.

Module Configuration: Proper configuration of the module within the PLC program is crucial for correct operation. Incorrect settings can lead to malfunctions.

1. Opportunities Presented by the 1756-OA16

Despite the challenges, the 1756-OA16 offers significant opportunities:

Enhanced Process Monitoring: Accurate and real-time monitoring of various process parameters improves efficiency and reduces downtime.

Improved Process Control: The data provided by the 1756-OA16 enables precise control of industrial processes, leading to improved product quality and reduced waste.

Data Acquisition and Analysis: The data collected can be used for sophisticated data analysis and process optimization.

Integration with SCADA Systems: The 1756-OA16 easily integrates with Supervisory Control and Data Acquisition (SCADA) systems for centralized monitoring and control.

Scalability: The 16-channel capacity of the module provides scalability for larger systems.

1. Best Practices for Wiring and Configuration

Careful Planning: Thorough planning before wiring is essential. This includes understanding the sensor specifications, the PLC program requirements, and the 1756-OA16 wiring diagram.

Proper Grounding: Use proper grounding techniques to minimize noise and interference.

Shielding: Consider using shielded cables to further reduce noise and interference.

Signal Conditioning: If necessary, use signal conditioning equipment to match the sensor output to the module's input range.

Testing and Verification: Thoroughly test the wiring and configuration before putting the system into operation.

1. Troubleshooting the 1756-OA16

Troubleshooting a malfunctioning 1756-OA16 involves systematically checking various aspects:

Power Supply: Verify proper power supply voltage and polarity.

Wiring: Carefully inspect all wiring connections for errors.

Signal Levels: Check the analog signal levels at the input terminals.

Grounding: Ensure proper grounding.

PLC Programming: Verify the PLC program configuration.

1. Safety Precautions

Working with industrial equipment requires adherence to stringent safety precautions. Always disconnect power before working on the wiring. Use appropriate personal protective equipment (PPE), including safety glasses and gloves. Follow all relevant safety regulations and guidelines.

1. Conclusion

The 1756-OA16 analog input module is a critical component in many industrial automation systems. Understanding the 1756-OA16 wiring diagram and employing best practices during wiring and configuration are crucial for ensuring reliable operation. While challenges exist, the opportunities presented by this module significantly outweigh the potential difficulties. By carefully following the guidelines outlined in this article, engineers and technicians can effectively utilize the 1756-OA16 to improve process monitoring, control, and overall system efficiency.

FAQs

1. What type of analog signals does the 1756-OA16 support? The 1756-OA16 supports both 4-20mA current signals and 0-10V voltage signals.

1. How many channels does the 1756-OA16 have? It has 16 analog input channels.

1. What is the input range for each channel? The input range depends on the configuration – it can be either 4-20mA or 0-10V.

1. What are the potential sources of noise affecting the 1756-OA16? Sources include electromagnetic interference (EMI), radio frequency interference (RFI), and poor grounding.

1. How do I properly ground the 1756-OA16? Connect the ground terminal of the module to a solid earth ground using a properly sized and shielded wire.

1. What happens if I wire the power supply incorrectly? Incorrect wiring can damage the module and potentially other components in the system.

1. What software is needed to configure the 1756-OA16? Rockwell Automation's RSLogix 5000 programming software is typically used.

1. How do I troubleshoot inaccurate readings from the 1756-OA16? Check the wiring, signal levels, grounding, and the PLC program configuration.

1. Where can I find the 1756-OA16 wiring diagram? The diagram can be found in the module's instruction manual, which is available on the Rockwell Automation website.

Related Articles:

1. Troubleshooting Common Issues with the 1756-OA16: This article focuses on diagnosing and resolving problems encountered during the operation of the 1756-OA16.
1. Optimizing Signal Conditioning for 1756-OA16 Applications: A detailed discussion on ensuring optimal signal quality for the module.
1. Integrating the 1756-OA16 with SCADA Systems: An in-depth guide on connecting the module to supervisory control systems.
1. Advanced Programming Techniques for the 1756-OA16: Exploring advanced programming techniques for maximizing the module's capabilities.
1. Safety Considerations When Working with the 1756-OA16: A comprehensive guide on safety

precautions when using this module.

1. Comparison of Different Analog Input Modules: A comparative analysis of the 1756-OA16 against other similar modules.

1. Real-World Applications of the 1756-OA16: Case studies showcasing various applications of this module in diverse industrial settings.

1. Understanding Analog Signal Types and their Compatibility with the 1756-OA16: A tutorial on different analog signals and their implications for proper module usage.

1. Cost-Effective Solutions for Implementing the 1756-OA16: Advice on achieving efficient and economical implementation strategies.

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Editor: Mr. Robert Miller, Senior Technical Writer, Rockwell Automation – Mr. Miller has over 15 years of experience in technical writing and documentation within the industrial automation industry.

Decoding the 1756-OA16 Wiring Diagram: Implications for Industrial Automation

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Published by Industrial Automation Insights, a leading provider of in-depth analysis and technical resources for the industrial automation sector.

Edited by David Lee, Senior Editor, Industrial Automation Insights, with over 15 years of experience in industrial control systems journalism.

Summary: This article delves into the intricacies of the 1756-OA16 wiring diagram, a crucial component in Rockwell Automation's Allen-Bradley ControlLogix platform. We explore its functionality, common applications, troubleshooting techniques, and the broader implications of its design on modern industrial automation practices. The article emphasizes best practices for safe and efficient wiring, highlighting the importance of precise adherence to the 1756-OA16 wiring diagram for optimal system performance and reliability.

Introduction: Understanding the 1756-OA16's Role in Industrial Automation

The 1756-OA16 is an analog output module from Rockwell Automation, integral to numerous industrial control systems. Its primary function is to convert digital signals from a Programmable Logic Controller (PLC), such as a ControlLogix processor, into analog signals that can control external devices.

Understanding the intricacies of the 1756-OA16 wiring diagram is therefore paramount for engineers, technicians, and anyone involved in the design, installation, or maintenance of such systems. Incorrect wiring can lead to system malfunctions, equipment damage, and potentially hazardous situations. This article serves as a comprehensive guide to navigating the 1756-OA16 wiring diagram, emphasizing its significance in the wider context of industrial automation.

Decoding the 1756-OA16 Wiring Diagram: A Step-by-Step Guide

The 1756-OA16 wiring diagram, readily available through Rockwell Automation's documentation, depicts the module's terminal connections and their corresponding functions. The diagram typically shows:

Power Connections: The 1756-OA16 requires power from the PLC backplane. The diagram clearly indicates the power supply terminals.

Signal Connections: These terminals receive the digital signals from the PLC's output points, which are then converted into analog outputs. The diagram specifies the voltage range and the corresponding terminal for each analog output channel.

Analog Output Terminals: These terminals output the converted analog signals to external devices, such as actuators, valves, or sensors. The diagram specifies the signal type (e.g., 4-20mA, 0-10V) for each channel.

Grounding: Proper grounding is crucial for signal integrity and safety. The diagram clearly indicates the ground terminal.

Critical Considerations When Working with the 1756-OA16 Wiring Diagram:

Accuracy: Precise adherence to the 1756-OA16 wiring diagram is paramount. Even minor errors can lead to system failures. Double-checking all connections before energizing the system is essential.

Signal Compatibility: Ensure the analog output signal type from the 1756-OA16 is compatible with the connected device. Mismatches can damage equipment.

Wiring Standards: Follow all relevant wiring standards and safety regulations. Proper grounding, shielding, and cable routing are vital for system reliability and safety.

Troubleshooting: The 1756-OA16 wiring diagram is indispensable for troubleshooting. By meticulously examining the diagram, technicians can identify the source of any wiring-related issues.

The 1756-OA16 and the Evolution of Industrial Automation

The 1756-OA16, while a seemingly simple component, represents a significant step in the evolution of industrial automation. Its ability to precisely control analog devices is crucial for a wide range of applications, from precise process control in chemical plants to the smooth operation of robotic arms in manufacturing facilities. The reliability and precision offered by the 1756-OA16 contribute directly to increased efficiency, improved product quality, and enhanced safety across numerous industries.

Applications of the 1756-OA16 Across Various Industries

The versatility of the 1756-OA16 makes it a cornerstone in many industrial settings:

Process Control: Regulating temperature, pressure, flow rate, and other parameters in chemical plants, refineries, and power generation facilities.

Manufacturing: Controlling robotic movements, conveyor belts, and other automated equipment.

Building Automation: Managing heating, ventilation, and air conditioning (HVAC) systems.

Water and Wastewater Treatment: Precisely controlling water flow and chemical dosing.

Future Trends and Implications

The ongoing trend towards Industry 4.0 and the Internet of Things (IoT) further emphasizes the importance of reliable analog output modules like the 1756-OA16. As industrial systems become increasingly interconnected and data-driven, the need for precise and reliable analog control remains crucial. Improvements in communication protocols and increased integration with advanced analytics platforms will only enhance the significance of components such as the 1756-OA16 in future industrial automation systems. Understanding the 1756-OA16 wiring diagram therefore remains a critical skill for professionals in the field.

Conclusion

The 1756-OA16 wiring diagram is not merely a technical document; it's a roadmap to reliable and efficient industrial automation. A thorough understanding of this diagram is essential for anyone working with Rockwell Automation's ControlLogix systems. By adhering to best practices and carefully following the diagram's instructions, engineers and technicians can ensure the safe, efficient, and reliable operation of their industrial control systems. This, in turn, contributes to enhanced productivity, improved product quality, and a safer working environment.

FAQs:

1. What is the voltage range of the 1756-OA16 analog output? The voltage range depends on the specific configuration but typically includes options like 0-10V and +/-10V. Refer to the specific 1756-OA16 wiring diagram for precise details.
2. What current range does the 1756-OA16 support? Common current ranges include 4-20mA. Consult the 1756-OA16 wiring diagram for confirmation.
3. How many analog outputs does the 1756-OA16 have? The 1756-OA16 typically provides multiple analog output channels; the exact number is specified in the module's specifications and wiring diagram.
4. What type of connectors does the 1756-OA16 use? The module employs standard screw terminals for easy wiring.
5. How do I troubleshoot a faulty 1756-OA16? Systematic troubleshooting, guided by the 1756-OA16 wiring diagram, involves checking connections, power supply, and signal integrity. Consult Rockwell Automation's documentation for advanced troubleshooting steps.
6. Can I use the 1756-OA16 with other PLC platforms? The 1756-OA16 is designed specifically for Rockwell Automation's ControlLogix platform. Compatibility with other PLC systems is unlikely.

7. Where can I find the 1756-OA16 wiring diagram? Rockwell Automation's official website and documentation provide detailed wiring diagrams and manuals for all their products, including the 1756-OA16.
8. What safety precautions should I take when working with the 1756-OA16? Always disconnect power before working on any wiring. Follow all relevant safety regulations and wear appropriate personal protective equipment (PPE).
9. What is the difference between the 1756-OA16 and other similar analog output modules? Other modules might have different voltage ranges, current ranges, or channel counts. Refer to their respective specifications and compare them with those of the 1756-OA16.

Related Articles:

1. Troubleshooting Common 1756-OA16 Issues: This article provides a step-by-step guide to diagnosing and resolving frequent problems encountered with the 1756-OA16 module.
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complex applications of the module, such as its use in closed-loop control systems.

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9. Case Studies: Successful Implementations of the 1756-OA16: This article showcases real-world examples of successful 1756-OA16 implementations across various industries.

1756 oa16 wiring diagram: *Advances in Bioprocess Engineering and Technology* Doraiswami Ramkrishna, Subhabrata Sengupta, Sudipta Dey Bandyopadhyay, Avijit Ghosh, 2020-09-29 This book presents the select peer-reviewed proceedings of the International Conference on Advances in Bioprocess Engineering and Technology (ICABET 2020). The book covers all aspects of bioprocesses, especially related to fermentation technology, food technology, environmental biotechnology, and sustainable energy. Along with this primary theme, the focus is on recent advances in bioprocessing research such as biosensors, micro-reactors, novel separation techniques, bioprocess control, bio-safety, advanced techniques for waste to wealth generation, and nanobiotechnology. This contents are divided according to the major themes of the conference: (i) Fermentation Technology and Bioreactor, (ii) Food Pharmaceuticals and Health care, (iii) Environment and Agriculture, and (iv) Sustainable Energy. This book is intended to help students, researchers, and industry professionals acquire knowledge on innovative technologies and recent advancements in the field of bioprocess engineering and technology.

1756 oa16 wiring diagram: *A Strategic Approach to Knee Arthritis Treatment* Seung-Suk Seo, 2021-10-13 This book presents the latest knowledge on all aspects of osteoarthritis of the knee. Beyond offering a thorough evidence-based review of the available treatment options, it provides helpful information on such fundamental aspects as anatomy, biomechanics, biochemistry, etiology, pathogenesis, and radiologic assessment. The treatment-oriented chapters cover non-pharmacologic treatment, drug treatment, intra-articular drug and/or cell-based injection therapy, arthroscopic treatment, osteotomy, and joint replacement surgery. The goal is to equip the reader with a sound understanding of both the condition itself and the appropriate treatment strategy in different situations. The importance of taking into account factors such as the degree of arthritis, patient activity, lifestyle, and pain when formulating that strategy is emphasized. The fact that the book

extends well beyond the description of surgical treatments means that it will be an excellent source of information and guidance for general clinicians as well as for those who specialize in the management of musculoskeletal disorders.

1756 oa16 wiring diagram: Musculoskeletal Ultrasound in Rheumatology Review Minna J. Kohler, 2021-10-04 Point-of care ultrasound, or ultrasound performed and interpreted by the clinical in the clinic/office or at the bedside, has been rapidly expanding in use among multiple medical specialties. Musculoskeletal ultrasound has added value to clinical care to expedite diagnoses by visualizing mechanical versus inflammatory features and correlating these findings with patient's symptoms. The use of power Doppler to assess for subclinical inflammation or active hyperemia has been a distinguishing use of ultrasound for rheumatologists. Accurate needle guidance with ultrasound for joint and tendon procedures has allowed expansion of procedures in the clinic and has been associated with less pain and precise targeting of affected structures. Musculoskeletal ultrasound education is now offered in nearly all rheumatology fellowship training programs in the United States and is also included in residency training in other specialties (e.g. physical medicine and rehabilitation, orthopedics, podiatry, emergency medicine, and family medicine). Since the publication of the first edition of Musculoskeletal Ultrasound in Rheumatology Review, there has been tremendous growth of musculoskeletal ultrasound in the field of rheumatology as well as other musculoskeletal specialties. The expanded second edition of this practical guide provides an updated clinical review of diagnostic and interventional applications of musculoskeletal ultrasound in rheumatology. New and revised chapters focus on the use of ultrasound in the diagnosis of specific rheumatic diseases such as osteoarthritis, scleroderma, psoriatic arthritis, gout, and lupus. Each chapter covers a standardized protocol of joint images with probe placement and includes numerous examples of common ultrasound pathologies. Study tools such as key-concept overviews, lists of important studies in the field, and extensive questions for self-assessment are included throughout. Written by current experts and thought leaders in the rapidly advancing field of rheumatology ultrasound, the second edition of Musculoskeletal Ultrasound in Rheumatology Review is an essential reference for physicians and related professionals, residents, fellows, graduate students and nurses in rheumatology, imaging and radiology, sports medicine, internal medicine, and physiotherapy.

1756 oa16 wiring diagram: *Managing Pain* Chad M. Brummett, Steven P. Cohen, 2013-04-25 Including a review of therapies and case-based chapters, *Managing Pain: Essentials of Diagnosis and Treatment* is a fundamental guide to on the diagnosis and therapy of frequently encountered pain conditions for non-pain specialists.

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1756 oa16 wiring diagram: NETosis: At the Intersection of Cell Biology, Microbiology, and Immunology Mariana J. Kaplan, Marko Radic, 2013-08-08 NETosis is a unique form of cell death that is characterized by the release of decondensed chromatin and granular contents to the extracellular space. The initial observation of NETosis placed the process within the context of the innate immune response to infections. Neutrophils, the most numerous leukocytes that arrive quickly at the site of an infection, were the first cell type shown to undergo extracellular trap formation. However, subsequent studies showed that other granulocytes are also capable of releasing nuclear chromatin following stimulation. The extracellular chromatin acts to immobilize microbes and prevent their dispersal in the host. Bacterial breakdown products and inflammatory stimuli induce NETosis and the release of NETs requires enzyme activities. Histones in NET chromatin become modified by peptidylarginine deiminase 4 (PAD4) and cleaved at specific sites by proteases. NETs serve for attachment of bactericidal enzymes including myeloperoxidase, leukocyte proteases, and the cathelicidin LL-37. While the benefit of NETs in an infection appears clear, NETs also figure prominently at the center of various pathologic states. Therefore, it is important for NETs to be efficiently cleared; else digestive enzymes may gain access to tissues where inflammation takes place. Persistent NET exposure at sites of inflammation may lead to a further complication: NET antigens may provoke acquired immune responses and, over time, could initiate autoimmune reactions. Recent studies identified aberrant NET synthesis and/or clearance in inflammatory/autoimmune conditions such as systemic lupus erythematosus (SLE), psoriasis, ANCA-positive vasculitis, gout and Felty's syndrome. In the case of SLE, for example, it appears that LL-37 exposed in the NETs may be a significant trigger of type I Interferon responses in this disease. Recent evidence also implicates aberrant NET formation in the development of endothelial damage, atherosclerosis and thrombosis. NETosis is thus of interest to researchers who investigate innate immune responses, host-pathogen interactions, chronic inflammatory disorders, cell and vascular biology, biochemistry, and autoimmunity. As we approach the 10-year-anniversary of the initial discovery of NETosis, it is useful and timely to review the so far identified mechanisms and pathways

of NET formation, their role in bacterial and fungal defense and their putative importance as inducers of autoimmune responses. We look forward to a rich and rigorous discussion of these and related issues that benefit from interdisciplinary approaches, collaborations and exciting discoveries.

1756 oa16 wiring diagram: Cartilage and Osteoarthritis Massimo Sabatini, Philippe Pastoureau, FrTdTric De Ceuninck, 2008-02-01 Osteoarthritis (OA), the most common form of arthritis, is generally characterized by a slowly progressive degeneration of articular cartilage, particularly in the weight-bearing joints. It has a stronger prevalence in women, and its incidence increases with age. OA is a major and growing health concern in developed countries, owing to steadily increasing life expectancy and the demand for better quality of life. Because of its chronic nature and nonfatal outcome, OA affects the growing population of the elderly over an increasing time span. Moreover, despite its relatively benign character, OA is one of the most disabling diseases; it is responsible for increasing financial and social burdens in terms of medical treatments, forced inactivity, loss of mobility, and dependence. Despite a growing awareness of OA as a medical problem that has yet to reach its maximum impact on society, there is a surprising absence of effective medical treatments beyond pain control and surgery. So far, only symptom-modifying drugs are available, while there remains a major demand for disease-modifying treatments of proven clinical efficacy. This demand will hopefully be met in the future by some of the drugs that have been pressed into development and are now at different stages of clinical investigation. Nevertheless, the current lack of effective treatments reflects a still insufficient knowledge of cartilage with respect to its metabolism, interactions with other joint tissues, and causes and mechanisms (possibly of very different nature) leading to failure of its turnover.

1756 oa16 wiring diagram: Axial Spondyloarthritis Philip Mease, Muhammad Asim Khan, 2019-02-16 Focusing on the key essentials you need to know, Axial Spondyloarthritis provides a quick, expert overview of axSpA from a clinical perspective. This concise resource by Drs. Philip Mease and Muhammad Khan presents practical recommendations and guidelines for the diagnosis, management, and treatment of spondyloarthritis impacting the axial skeleton alongside an overview of epidemiology, special populations, and patient education. - Discusses key information on genetic factors and disease biomarkers. - Presents an overview of clinical features, classification criteria, and imaging to aid in diagnosis. - Covers management and treatment guidelines, including non-pharmacologic management and the use of biologics. - Consolidates essential information on this timely topic into a single, convenient resource.

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1756 oa16 wiring diagram: Floodplain Management Plan , 2014 The Murrumbidgee River Hay to Maude Floodplain Management Plan (the FMP) has been prepared to provide strategic guidance to the NSW Government and landholders who are involved in the management of floodwaters on the Murrumbidgee River (Hay to Maude) floodplain. The vision for the FMP is: an environment where flood risk to occupiers and users of the floodplain is minimised and flood dependent ecosystems within the floodplain and on the downstream Lowbidgee floodplain are sustained by access to floodwaters--Page 1.

1756 oa16 wiring diagram: Flexoelectricity in Liquid Crystals Agnes Buka, Nándor Éber, 2013 The book intends to give a state-of-the-art overview of flexoelectricity, a linear physical coupling between mechanical (orientational) deformations and electric polarization, which is specific to systems with orientational order, such as liquid crystals. Chapters written by experts in the field shed light on theoretical as well as experimental aspects of research carried out since the discovery

of flexoelectricity. Besides a common macroscopic (continuum) description the microscopic theory of flexoelectricity is also addressed. Electro-optic effects due to or modified by flexoelectricity as well as various (direct and indirect) measurement methods are discussed. Special emphasis is given to the role of flexoelectricity in pattern-forming instabilities. While the main focus of the book lies in flexoelectricity in nematic liquid crystals, peculiarities of other mesophases (bent-core systems, cholesterics, and smectics) are also reviewed. Flexoelectricity has relevance to biological (living) systems and can also offer possibilities for technical applications. The basics of these two interdisciplinary fields are also summarized.

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